

DENILEN B 1510 CB

PP resin, 15% glass fiber reinforced for injection moulding



PROPERTY	CONDITIONS	NORMS	UNITS	VALUE
PHYSICAL PROPERTIES				
Density	-	ISO-1183	g/cm ³	1,00
MVR (230°C/2,16 kg)	-	ISO-1133	cm ³ /10 min	5
Linear Mould Shrinkage	-	ASTM D-955	%	0,7
Trasversal Mould Shrinkage	-	ASTM D-955	%	1
Water Adsorption	23°C-24h	ASTM D-570	%	0,02
THERMAL PROPERTIES				
Vicat Softening Point	VICAT B (50 N)	ASTM D-1525	°C	130
Heat Distortion Temperature	HDT A (1,80 MPa)	ASTM D-648	°C	135
Long Term Temperature	-	Internal Method	°C	120
MECHANICAL PROPERTIES				
Impact Strength Izod Notched	23 °C	ISO-180/A	kJ/m ²	9
Impact Strength Izod Unnotched	23 °C	ISO-180/U	kJ/m ²	35
Tensile Strength at Break	23 °C	ISO-527/1-2	MPa	50
Elongation at Break	23 °C	ISO-527/1-2	%	5
Tensile Modulus	23 °C	ISO-527/1-2	MPa	3000